



# KYOCERA Precision Tools Regrind Order Form

Ship Product To:  
 KPTI Attn: MIT Regrind  
 3565 Cadillac Ave  
 Costa Mesa, CA 92626

Fill out the information below then submit the form along with your tools to the shipping address above. For best results, ship product in its original packaging. Average lead time is 3 weeks for uncoated tools. Lead times will be longer for coated tools. Please use a separate form for multiple regrind requests.

Sold-To Information			
Company Name:		PO#:	
Contact Person:			
Address:	City:	State:	Zip:
Primary Phone #:		Email:	
Ship Date:		Requested Return Date:	

Ship-To Information (If Different)			
Company Name:		PO#:	
Contact Person:			
Address:			
City:	State:	Zip:	
Ship Date:		Requested Return Date:	

## DRILLS

DRILL - Product Information (3mm Cutting Diameter or Larger only)									
Part Number:			Brand/Manufacturer:						
Quantity:	Tool Size (Inch/mm)	Cutting Diameter	Min. Cutting Diameter	Min. Overall Length	Min. Length of Cut	Point Angle	Shank Diameter	Unit Price (See Chart Below)	
Drill Coating Type (Select One):	None	AlTiN	TiN	TiCN	TiAlN	ZrN	TiB2	AlTiN Nano	AlCrN**
Additional Comments or Instructions									

DRILL - Pricing Guide							
Drill Diameter		No Coating (Unit Price)	Coating Adder (Unit Price)				
Maximum OAL 6" (150mm)			AlTiN • TiN • TiCN • TiAlN	ZrN	TiB2	AlTiN Nano	AlCrN
1/8	3mm	\$11.50	\$3.00	\$3.00	\$4.00	\$3.50	\$3.00
5/32	4mm	\$11.75	\$3.00	\$3.00	\$6.00	\$4.00	\$3.00
1/4	6mm	\$13.50	\$3.50	\$3.00	\$8.00	\$4.50	\$3.50
5/16	8mm	\$14.00	\$4.00	\$4.00	\$11.00	\$5.00	\$5.00
3/8	9mm	\$15.75	\$6.00	\$6.00	\$11.00	\$7.00	\$7.00
1/2	10mm	\$20.00	\$7.00	\$6.50	\$14.00	\$9.00	\$8.00

## ▪ ENDMILLS (12pc Min. Order Quantity per Design)

END MILL - Product Information (1" Max Diameter)										
Part Number:			Brand/Manufacturer:							
Quantity:	Tool Size (Inch/mm)	Cutting Diameter	End Style	Min. Cutting Diameter	Min. Overall Length	Min. Length of Cut	Point Angle	Unit Price (See chart below)		
Endmill Coating Type (Select One):		None	AlTiN	TiN	TiCN	TiAlN	ZrN	TiB2	AlTiN Nano	AlCrN**
Endmill Style Adder (Select One):						None	Ball	Chamfer/Radius		
Corner Radius (Select One):		Original	Sharp	Other	Chips Acceptable:			Yes	No	
Alterations:		Weldon Flat	Corner Radius	Size	Neck	Neck Length	Neck Dia.	Other		
Ends Only (Yes/No):		Additional Comments or Instructions:								

ENDMILL - Pricing Guide									
Endmill Diameter		End Style (Unit Price) No Coating	End Style Adder No Coating		Coating Adder (Unit Price)				
Maximum OAL 6" (150mm)		Square	BALL	Chamfer/Radius	AlTiN • TiN • TiCN • TiAlN	ZrN	TiB2	AlTiN Nano	AlCrN
1/8	3mm	\$5.00	\$3.00	\$2.00	\$3.00	\$3.50	\$4.00	\$3.50	\$3.00
5/32	4mm	\$8.00	\$5.00	\$3.00	\$3.00	\$4.00	\$6.00	\$4.00	\$3.00
1/4	6mm	\$12.00	\$5.00	\$3.00	\$3.50	\$5.00	\$8.00	\$4.50	\$3.50
5/16	8mm	\$18.00	\$5.00	\$3.00	\$4.00	\$8.00	\$11.00	\$5.00	\$5.00
3/8	9mm	\$24.00	\$10.00	\$5.00	\$6.00	\$8.00	\$11.00	\$7.00	\$7.00
1/2	10mm	\$30.00	\$10.00	\$5.00	\$8.50	\$9.00	\$14.00	\$9.00	\$8.00
3/4	19mm	\$95.00	\$10.00	\$5.00	\$12.50	\$13.00	\$20.00	\$12.00	n/a
1"	25mm	\$123.00	\$10.00	\$5.00	\$13.00	\$14.00	\$26.00	\$16.00	n/a

• Some loss in cutting efficiency and/or performance should be expected with resharpened tools. Additional loss should be expected if not recoated.

\*\* AlCrN re-coating only available on tools with existing AlCrN coating.

1. Kyocera will reduce the flute length and/or cutting diameter as needed to remove damaged areas, unless specified otherwise. Restricting the minimum acceptable diameter and/or flute length may result in less than 100% removal of damaged areas.
2. Alterations from original will result in additional charges.
3. Product characteristics not specified by the customer will be manufactured to standard KPTI specification for similar products.
4. All tools will be placed back into the same packaging they were received in, regardless if the product description does not match the tool.
5. Kyocera will not change part numbers on labels.